



1Q FY2023/12 Results Briefing Sodick Co., Ltd.





- I. 1Q FY23/12 Financial Results Summary
- II. FY23/12 Financial Results Projections



Financial Results Highlights



	Sales declined due to lower sales in Greater China. Profitability also declined					
1Q FY2023	Sales:	16.8 billion yen	down	13.9% YoY		
	OP:	0.3 billion yen	down	83.3% YoY		
Machine		ASE-related products, bectronic components.	ut sluggish (demand for		
tool	Sales:	12.2 billion yen	down	13.3% YoY		
tooi	OP:	1 billion yen	down	52.3% YoY		
Industrial	Strong demand for CASE-related parts					
	Sales:	2.3 billion yen	down	8.9% YoY		
machinery	OP:	0.1 billion yen	down	7.9% YoY		
Food	1Q results were weak were high	k, but demand was stron	g and order	backlog levels		
machinery	Sales:	0.9 billion yen	down	2.2% YoY		
macmilery	OP:	-0.04 billion yen	down	-%		
	Low sales of precision	on dies and mold operati	ons, and cer	ramics		
Other	Sales:	1.2 billion yen	down	32.0% YoY		
	OP:	-0 billion yen	down	-%		

^{*}The adjustment amount for segment profit: -0.8 million yen

Financial Results Highlights



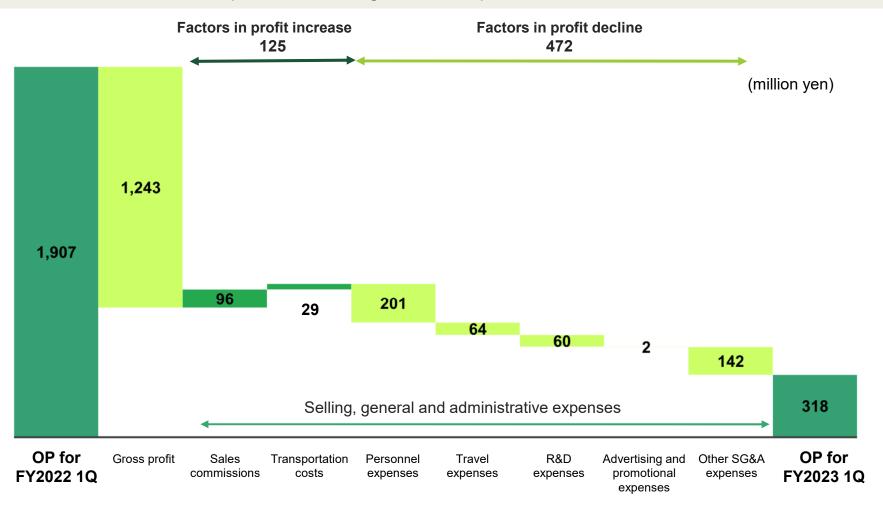
- ✓ Net sales decreased by 14% due to a significant decline in machine tool sales in Greater China.
- ✓ Decreased profits due to lower factory profitability due to production adjustments, soaring of raw material and energy prices, and higher personnel expenses.

(:U:)	FY2019	FY2020	FY2021	FY2022	FY2023	YoY
(million yen)	1Q	1Q	1Q	1Q	1Q	Change
Net sales	18,828	13,030	14,317	19,604	16,884	-13.9%
Operating Profit	2,093	-88	424	1,907	318	-83.3%
OPM	11.1%	-0.7%	3.0%	9.7%	1.9%	-7.8pt
Ordinary Profit	2,168	-67	1,176	2,975	508	-82.9%
Profit	1,460	-18	871	2,113	141	-93.3%
ROE	9.9%	-0.1%	5.9%	11.1%	0.7%	-10.4pt
Capital investment	1,918	386	400	939	1,487	58.3%
Depreciation	831	839	814	851	891	4.6%
R&D expenses	904	807	770	685	819	19.5%
USD/JPY	110.22	108.86	106.09	116.34	132.42	16.08 down
EUR/JPY	125.16	120.08	127.81	130.40	142.16	11.76 down
CNH/JPY	16.32	15.60	16.35	18.29	19.35	1.06 down
THB/JPY	3.49	3.48	3.50	3.52	3.91	0.39 down

Details of Changes in Operating Profit

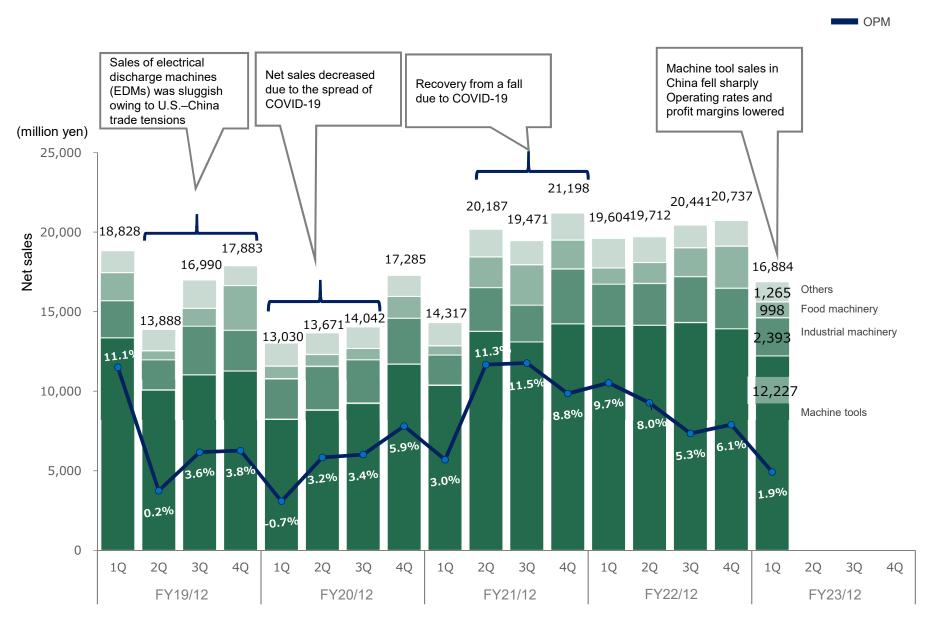


- ✓ Gross profit significantly decreased due to lower sales and lower operating rates resulting from production adjustments at plants.
- ✓ In SG&A expenses, personnel expenses increased due to an increased number of recruits and salary revisions in line with the expansion of strategic human capital investments.



Ratio of Operating Profit to Net Sales (Quarterly)





^{* 1}Q: Jan. to Mar.; 2Q: Apr. to Jun.; 3Q: Jul. to Sep.; and 4Q: Oct. to Dec.

Financial Results by Segment



(million von)	FY2018	FY2019	FY2020	FY2021	FY2022	YoY
(million yen)	1Q	1Q	1Q	1Q	1Q	Change
Machine tool segment	13,362	8,238	10,382	14,096	12,227	-13.3%
Industrial machinery segment	2,320	2,556	1,893	2,625	2,393	-8.9%
Food machinery segment	1,776	782	580	1,021	998	-2.2%
Other segments	1,369	1,453	1,460	1,861	1,265	-32.0%
Total net sales	18,828	13,030	14,317	19,604	16,884	-13.9%
Machine tool segment	2,191	197	898	2,143	1,023	-52.3%
Industrial machinery segment	80	142	10	152	140	-7.9%
Food machinery segment	336	25	-39	-29	-44	_
Other segments	-7	60	144	188	-0	_
Total segment profit	2,600	425	1,013	2,456	1,119	-54.4%
Adjustment amounts	-507	-513	-588	-548	-800	_
Total operating profit	2,093	-88	424	1,907	318	-83.3%

Financial Results by Segment

Sodick

■ Machine Tool Segment

Net sales

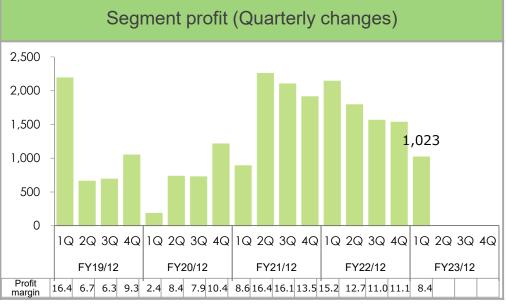
- In Japan and Europe, demand for CASE-related products remained strong.
 Aerospace demand in the West is also
- Aerospace demand in the West is also recovering.
- Net sales declined due to a decrease in demand for smartphones and electronic components, etc.

rofit

Profit margins decreased due to lower factory profitability owing to lower production volumes, higher component prices, higher personnel expenses, and other rising costs.

(million yen)	FY2022 1Q	FY2023 1Q	YoY Change	
Net sales	14,096	12,227	-1,868	-13.3%
Segment profit	2,143	1,023	-1,120	-52.3%
Profit margin	15.2%	8.4%		









■ Industrial Machinery Segment

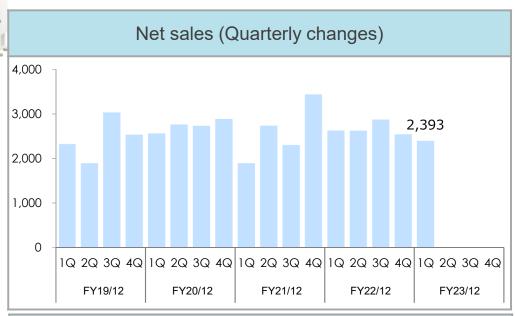
Net sales

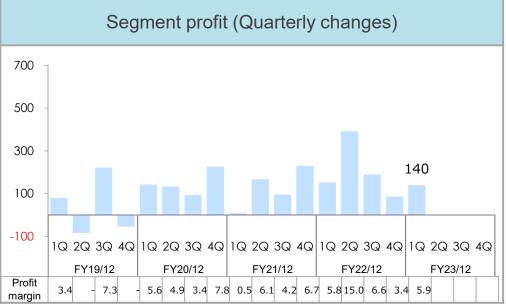
• CASE-related products remained strong in Japan.

 Net sales declined due to a decrease in demand for smartphones and electronic components, etc.

Segment profit also slumped amid a decline in sales

(million yen)	FY2022 1Q	FY2023 1Q	YoY Change	
Net sales	2,625	2,393	-232	-8.9%
Segment profit	152	140	-12	-7.9%
Profit margin	5.8%	5.9%		









■ Food Machinery Segment

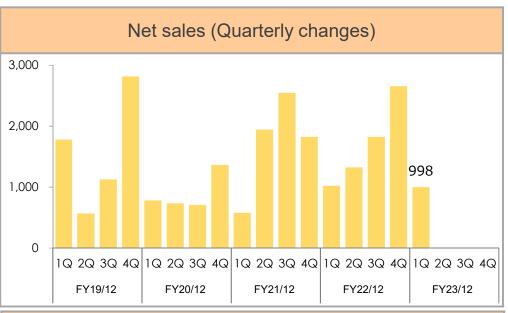
Net sales

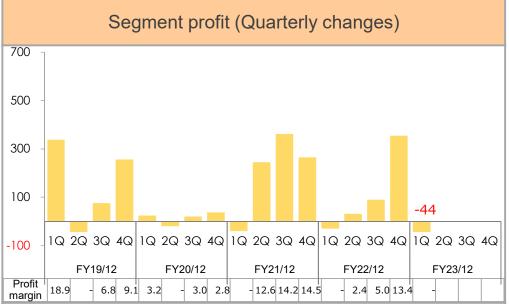
 Demand for noodle-making machine-related equipment in Japan and overseas, as well as sterile-packed cooked rice production equipment for overseas markets, has remained strong.

Profit

Segment loss of 44 million yen mainly due to the impact of rising raw materials prices in addition to the decline in sales

(million yen)	FY2022 1Q	FY2023 1Q	YoY Change	
Net sales	1,021	998	-22	-2.2%
Segment profit	-29	-44	-15	_
Profit margin	_	_		









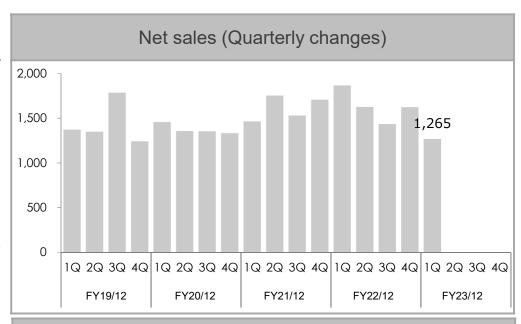
■ Other Segments

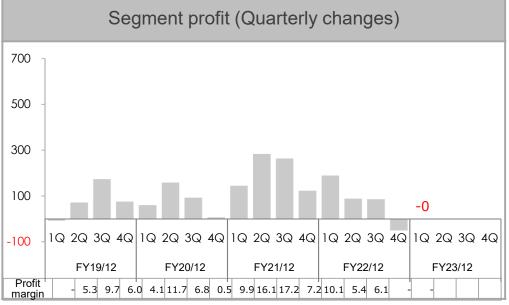
Net sales from the precision dies and mold operations decreased partly due to semiconductor shortages and supply chain disruptions.

Demand for ceramics for semiconductor manufacturing equipment manufacturers also remains weak

Profitability continued to decline due to the impact of rising raw material prices.

(million yen)	FY2022 1Q			YoY Change	
Net sales	1,861	1,265	-596	-32.0%	
Segment profit	188	-0	-189	_	
Profit margin	10.1%	_			

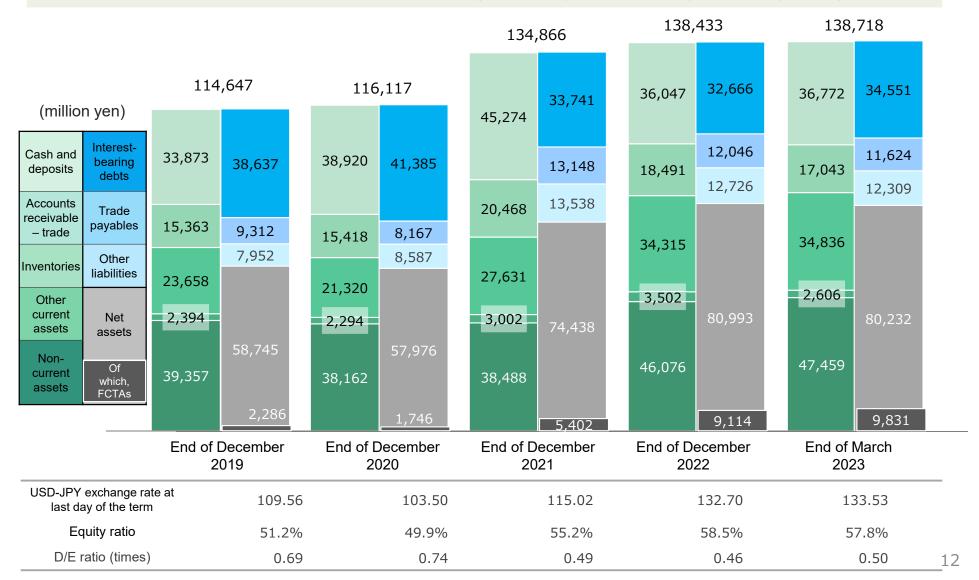




Balance Sheet



- ✓ Increase in interest-bearing debts by about 2 billion yen due to an increase in borrowings
- ✓ Net assets decreased by about 0.7 billion yen due to capital measures such as the acquisition of treasury shares and dividends, despite an increase in foreign currency translation adjustments (FCTAs).





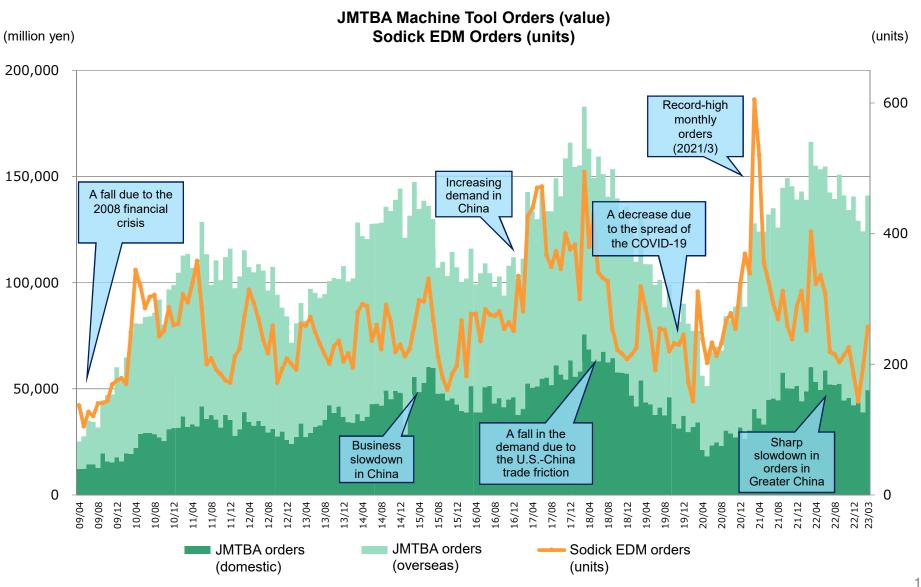


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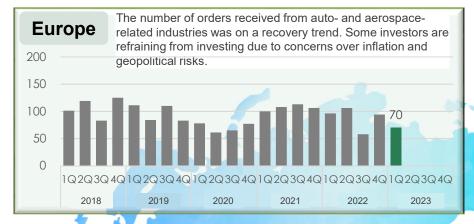
Changes in Amount of JMTBA Orders and in Number of EDMs Ordered from the Company

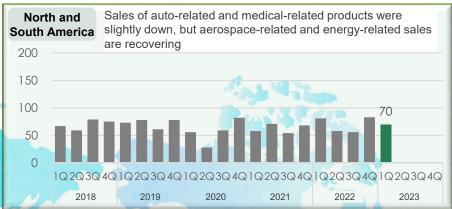


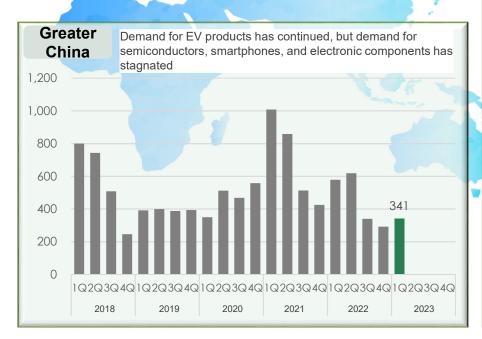


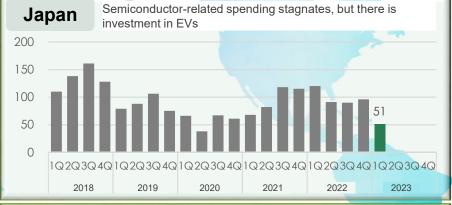
Changes in Numbers of EDMs Ordered in Quarters by Region

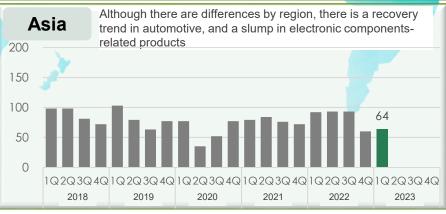












FY2023/12 Full-year Financial Results Projections



✓ Although progress has been slow due to declining sales in Greater China, market conditions are highly uncertain and initial plans remain unchanged

					FY2023	FY20	23
(million yen)	yen) FY2019 FY2020 FY2021 FY2022	FY2022	Planned	1Q Actual	Progress rate		
Net sales	67,591	58,030	75,174	80,495	81,700	16,884	20.7%
Operating profit	3,422	1,852	6,813	5,813	4,700	318	6.8%
OPM	5.1%	3.2%	9.1%	7.2%	5.8%	1.9%	
Ordinary profit	3,558	2,046	8,588	8,275	4,700	508	10.8%
Profit	2,002	1,346	6,591	6,021	3,200	141	4.4%
ROE	3.4%	2.3%	10.0%	7.8%	4.0 %		
USD/JPY	109.03	106.76	109.90	131.62	130.00	132.42	
EUR/JPY	122.03	121.88	129.91	138.14	144.00	142.16	
CNH/JPY	15.77	15.48	17.01	19.45	19.00	19.35	
THB/JPY	3.52	3.42	3.44	3.75	3.90	3.91	

FY2023/12 Full-year Financial Results Projections (by Segment)



- Machine tools: Sales of EDMs in Greater China fall short of plan
- Industrial machinery: Slightly lower than planned due to weak sales of semiconductors and electronic components
- ✓ Food machinery: Low progress in 1Q, but sales of both noodle-making and rice machinery are expected to increase after 2Q

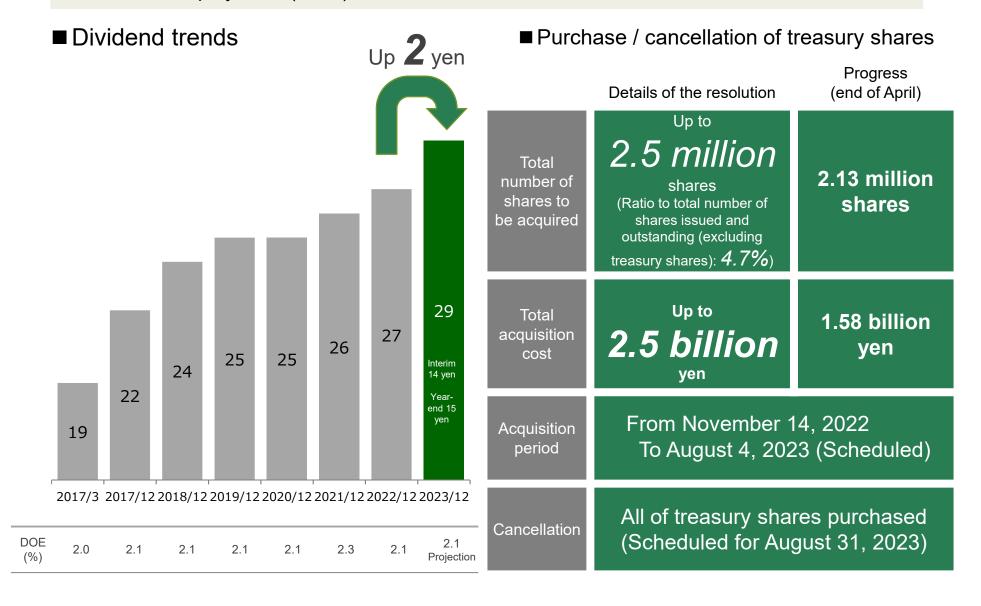
(million von)	FY2019	/2019 FY2020 FY2021		FY2022	FY2023	FY20	023
(million yen)	1 12019	112020	F12022	Planned	1Q Actual	Progress rate	
Machine Tool Segment	45,797	38,024	51,485	56,492	54,900	12,227	22.3%
Industrial Machinery Segment	9,773	10,931	10,367	10,656	11,600	2,393	20.6%
Food Machinery Segment	6,283	3,585	6,884	6,813	8,100	998	12.3%
Other segments	5,737	5,488	6,437	6,533	7,100	1,265	17.8%
Total net sales	67,591	58,030	75,174	80,495	81,700	16,884	20.7%
Machine Tool Segment	4,621	2,896	7,176	7,046	5,700	1,023	17.9%
Industrial Machinery Segment	165	596	503	820	800	140	17.6%
Food Machinery Segment	625	65	830	447	500	-44	_
Other segments	311	319	811	313	700	-0	_
Total segment profit	5,723	3,878	9,321	8,628	7,700	1,119	14.5%
Adjustment	-2,301	-2,025	-2,507	-2,814	-3,000	-800	
Total operating profit	3,422	1,852	6,813	5,813	4,700	318	6.8%

Shareholder Returns



Basic Policy

Dividend on equity ratio (DOE) 2% or more and total return ratio 40% or more



Topics for 1Q FY23/12



- ✓ New Amoy Plant in Xiamen started operations (January 2023)
 New Amoy Plant in Xiamen completed to start production of injection molding machines and food machinery
- ◆Production items

Industrial Machinery Segment

Electric horizontal injection molding machine High-response molding machines for the ultra-precision market





Food Machinery Segment

Noodle making machines and rice equipment (sequentially expanding production lines)



CIP Automatic Noodle Boiling Machine

Optimize the entire production site by using IoT and DX, and promote the realization of "smart factories." Aim to further reduce costs and shorten delivery times through a streamlined production system that eliminates unreasonableness, waste, and irregularity as much as possible.

Topics for 1Q FY23/12



√ Kaga Office expands the Food Machinery Plant and renovates its existing plant

In March 2023, the expansion of the Kaga Office Food Machinery Plant, Sodick's main food machinery plant, was started in order to secure a sufficient production system to meet the expected increase in demand in food machinery businesses in Japan and overseas. Renovation work is also planned for the existing plant built in 2016.

Expansion and renovation of the plant to expand the assembly area, showroom, test run space, and material warehouse. In addition to strengthening the production system for its mainstay noodle-making machines and rice production systems, the Company will expand its business into the production and processing machinery fields for chilled rice, Japanese-style deli dishes, confectionery, etc.

Kaga Office Food Machinery Plant Overview

Location	Sodick Co. Ltd., Kaga Office *West side of the existing food machine plant
Plant area	Outdoor dimensions/Total floor space: 4147.8 m ²
Construction costs	Expected to be about 1.17 billion yen *Includes renovation of the existing plant
Construction plan	New plant: Construction started in March 2023 To be completed in November 2023 Renovation of existing plant: Construction started in December 2023 To be completed in May 2024



Image of the plant after completion

Topics for 1Q FY23/12



✓ Opening of Nagoya IMM Center

In May 2023, the Nagoya IMM Center was opened as a dedicated contact point for injection molding machines.

In the Tokai region, which accounts for about 40% of the Company's domestic sales, mainly in the automotive industry, the Center was opened to establish a "just in time" maintenance system in the region.

[Aim of opening a base]

- (1) Consolidating sales, service, and technology in the Tokai region to further strengthen customer support
- (2) Expediting parts supply nationwide with functions as a parts center
- (3) Support for molding machine setup by resident software engineers
- (4) Strengthening the follow-up system by increasing the number of service personnel

Nagoya IMM Center

Location	Meito ward, Nagoya city, Aichi
Total floor area	Approx. 405 m ²





Topics for 1Q FY23/12 (Exhibition Information)



✓ Exhibited at TIMTOS (Taipei International Machine Tool Fair) 2023

The Company exhibited at TIMTOS 2023, an international machine tools trade fair in Taiwan, showcasing EDMs as well as electron beam and injection molding machines. The Company touted its solutions, which include not only processing by EDMs but also machines for subsequent processes.

TIMTOS 2023 Overview

Period: March 6 - 11, 2023 (6 days)

Venue: Taipei, Taiwan Visitors: About 45,000

Exhibited machines: Wire-cut EDM AL400G, die-sinker EDM AL40G,

electron beam PF300S, injection molding machine GL30LP, etc.



Our Food Machinery Segment made its first appearance at the MOBAC SHOW, a trade fair dedicated to all kinds of machinery related to bread and confectionery, from raw materials and other materials to manufacturing machinery and product shipment. Our booth featured the industry's first rapid cooling system for granules using vacuum technology, as well as the Vacuum Z Blade Kneader for kneading and rolling dough and the Noodle-Sheet Compounding Press Roller. Monitors and panels were installed in various locations, and video screenings provided an easy-to-understand introduction to product functions.

MOBAC SHOW 2023 Overview

Period: February 28 – March 3, 2023 (4 days)

Venue: Makuhari, Japan

Visitors: 33,855

Exhibited machines: Rapid cooling equipment for granule powder,

Vacuum Z Blade Kneader, DDM noodle-sheet compounding press roller





Topics for 1Q FY23/12 (Sustainability)



The following certifications related to sustainability were obtained. We continue to promote initiatives.

➤ External evaluation

Field	Evaluation		Overview
SDGs	Y-SDGs certification Category: Standard	横浜市SDGs認証制度 Y-SDGs – standard –	Certification of companies with outstanding SDGs initiatives Organized by: Yokohama City
SDGs	Kanagawa SDGs Partner		Register companies working on SDGs Organized by: Kanagawa Prefecture
	Ishikawa Health and Productivity Management Declaration Company	Ru	Accreditation of companies engaged in health management Organized by: Ishikawa Prefecture
S (Society)	Yokohama Health Management Certification Class A	2023 横浜健康経営 ★	Certified as a company that considers employee health from a management perspective and practices health management strategically Organized by: Yokohama City
	Sports Yell Company 2023	SPORTS YELL COMPANY 2023	Accredited companies that actively engage in sports activities to promote employee health Sponsor: Japan Sports Agency

➤ Commendation

Field	Commendation		Overview
S (Society)	Disaster Prevention and Mitigation × Resilience Award Company Division/Global Award	連提組成人 減災サステナブル技術協会	Evaluating the results and achievements of disaster prevention and mitigation efforts to realize a safe and secure true sustainable society Organized by: Society for Sustainable Mitigation And Related Technologies Against Catastrophic Events

Sodick



Appendix

- 1. Changes in Financial Results
- 2. Changes in Indexes
- 3. Changes in Financial Results by Segment
- 4. Numbers of EDMs Ordered and Sold
- 5. Ratio of Overseas Sales by Segment
- 6. Maintenance Service Ratio
- 7. Outline of Business

Changes in Financial Results



EV0001	1	Q	:	2Q	3	Q	4Q	
FY2021		YoY		YoY		YoY		YoY
Net sales	14,317	109.9%	20,187	147.7%	19,471	138.7%	21,199	122.6%
Cost of sales	9,665	107.9%	13,167	141.4%	12,571	130.7%	14,058	118.2%
Cost of Sales Margin	67.5%		65.2%		64.6%		66.3%	
Operating profit	424	-	2,289	528.6%	2,235	464.7%	1,863	181.7%
Operating Profit Margin	3.0%		11.3%		11.5%		8.8%	
Ordinary Profit	1,176	•	2,607	606.3%	2,293	432.6%	2,511	217.8%
Ordinary Profit Margin	8.2%		12.9%		11.8%		11.8%	
Prorit	871	-	1,776	1432.3%	1,729	337.0%	2,214	304.2%
Net Profit Margin	6.1%		8.8%		8.9%		10.4%	

	1H	2	Н	Full	Year
	YoY		YoY		YoY
34,504	129.2%	40,669	129.8%	75,174	129.5%
22,832	125.0%	26,629	123.8%	49,461	124.3%
66.2%		65.5%		65.8%	
2,714	786.7%	4,098	271.9%	6,813	367.8%
7.9%		10.1%		9.1%	
3,784	1045.3%	4,804	285.3%	8,588	419.6%
11.0%		11.8%		11.4%	
2,648	2521.9%	3,943	317.7%	6,591	489.4%
7.7%		9.7%		8.8%	·

EV0000	10	Q		2Q		Q	4Q	
FY2022		YoY		YoY		YoY		YoY
Net sales	19,604	136.9%	19,712	97.6%	20,441	105.0%	20,737	97.8%
Cost of sales	13,050	135.0%	13,126	99.7%	13,865	110.3%	13,629	96.9%
Cost of Sales Margin	66.6%		66.6%		67.8%		65.7%	
Operating profit	1,907	449.0%	1,571	68.6%	1,078	48.3%	1,255	67.4%
Operating Profit Margin	9.7%		8.0%		5.3%		6.1%	
Ordinary Profit	2,975	252.9%	2,982	114.4%	1,779	77.6%	537	21.4%
Ordinary Profit Margin	15.2%		15.1%		8.7%		2.6%	
Prorit	2,113	242.6%	2,007	113.0%	1,033	59.8%	867	39.2%
Net Profit Margin	10.8%		10.2%		5.1%	·	4.2%	

	1H	21	Н	Full Year			
	YoY		YoY		YoY		
39,317	113.9%	41,178	101.3%	80,495	107.1%		
26,176	114.6%	27,493	103.2%	53,670	108.5%		
66.6%		66.8%		66.7%			
3,479	128.2%	2,333	56.9%	5,813	85.3%		
8.8%		5.7%		7.2%			
5,958	157.5%	2,317	48.2%	8,275	96.4%		
15.2%		5.6%		10.3%			
4,121	155.6%	1,900	48.2%	6,021	91.4%		
10.5%		4.6%		7.5%			

EV0000	10	Q	2Q		Q	4	Q
FY2023		YoY	YoY		YoY		YoY
Net sales	16,884	86.1%					
Cost of sales	11,574	88.7%					
Cost of Sales Margin	68.5%						
Operating profit	318	16.7%					
Operating Profit Margin	1.9%						
Ordinary Profit	508	17.1%					
Ordinary Profit Margin	3.0%						
Prorit	141	6.7%					
Net Profit Margin	0.8%						

1H	2	Н	Full	Year
YoY		YoY		YoY

Changes in Indexes



(Persons) Number of employees

	17/12	18/06	18/12	19/06	19/12	20/06	20/12	21/06	21/12	22/06	22/12	23/03
separate	701	743	755	801	841	869	886	914	924	987	1,087	1,102
consolidated	3,651	3,714	3,676	3,625	3,579	3,576	3,633	3,670	3,683	3,772	3,746	3,728

^{*}Not including employee on loan to subsidiary companies in separate number

Management index

	19/12	20/12	21/12	22/12	20/03	21/03	22/03	23/03	
Accounts receivable collection period (month)	2.7	3.2	3.3	2.8	3.3	3.4	3.1	3.0	*Accounts receivable collection period Accounts receivable/Net sales (per month)
Inventories turnover period (month)	4.2	4.4	4.4	5.1	5.5	5.0	4.6	6.2	*Inventories turnover period: Inventories / Net sales (per month)
Accounts payable turnover period (month)	1.7	1.7	2.1	1.8	2.1	2.1	2.0	2.1	*Accounts payable turnover period: accounts payable/Net sales(per month)
Fixed assets turnover ratio	1.7	1.5	2.0	1.7	1.4	1.5	1.8	1.4	★ Fixed assets turnover ratio: Net sales / Fixed assets
Interest -bearing debt turnover period (month)	6.9	8.6	5.4	4.9	9.1	9.5	5.2	6.1	★Interest-bearing Debt turnover period: Interest-bearing Debt/Net Sales
Equity ratio (%)	51.2	49.9	55.2	58.5	49.6	47.1	55.9	57.8	≭ Equity ratio based on market value:
Equity ratio based on market value (%)	40.0	35.7	32.8	26.8	26.8	37.9	30.3	28.1	closing stock price at fiscal year end × shares issued outstanding as of the balance sheet date(not including treasury shares)
Return on Equity(ROE) (%)	3.4	2.3	10.0	7.8	-0.1	5.9	11.1	0.7	★ROE: Profit attributable to owners of parent/average shareholders' equity of the beginning and the end of the fiscal year
Return on Assets(ROA) (%)	1.7	1.2	5.3	4.4	-0.1	2.8	6.2	0.4	*ROA: Profit/average total assets of the beginning and the end of the period
Debt-to-equity ratio (multiple)	0.69	0.74	0.49	0.46	0.72	0.80	0.49	0.50	★ Debt-to-Equity Ratio: Interest-bearing Debt / shareholders' equity
Debt redemption period (year)	4.6	6.2	4.4	9.2	-	-	-	-	★ Debt redemption period: interest-bearing Debt / Operating cash flow
Interest coverage ratio (multiple)	28.5	23.1	23.4	11.9	-	-	-	-	*Interest coverage ratio: Operating cash flow / interest expenditure 26

[★] Not including the number of temporary employee

Changes in Financial Results by Segment



EV.0001			1Q	2	Q	30	Q	40	Ď.
FY2021			YoY		YoY		YoY		YoY
Machine Teel	Net sales	10,382	126.0%	13,762	156.0%	13,102	141.6%	14,237	121.6%
Machine Tool Segment	Operating profit	898	454.3%	2,258	303.4%	2,104	287.0%	1,915	156.9%
	Operating Profit Margin	8.7%		16.4%		16.1%		13.5%	
Industrial	Net sales	1,893	74.1%	2,734	99.1%	2,300	84.3%	3,438	119.1%
Machinery	Operating profit	10	7.2%	167	125.0%	96	102.2%	229	101.5%
Segment	Operating Profit Margin	0.5%		6.1%		4.2%		6.7%	
Food	Net sales	580	74.2%	1,940	264.7%	2,541	359.1%	1,820	133.6%
Machinery	Operating profit	-39	-	244	-	360	1647.4%	264	689.6%
Segment	Operating Profit Margin	-		12.6%		14.2%		14.5%	
	Net sales	1,460	100.5%	1,748	129.2%	1,526	113.0%	1,701	127.9%
Others	Operating profit	144	239.0%	282	177.7%	262	282.3%	122	1537.7%
	Operating Profit Margin	9.9%		16.1%		17.2%		7.2%	
	Net sales	14,317	109.9%	20,187	147.7%	19,471	138.7%	21,198	122.6%
Consolidated	Adjustment	-588	-	-662	-	-588	-	-668	-
Consolidated	Consolidated Operating Profit	424	-482.9%	2,289	528.3%	2,235	464.2%	1,862	181.7%
	Operating Profit Margin	3.0%		11.3%		11.5%		8.8%	

1	Н	2	Н	Full	Year
	YoY		YoY		
24,145	141.5%	27,339	130.4%	51,485	135.4%
3,156	335.4%	4,019	205.7%	7,176	247.8%
13.1%	-	14.7%	-	13.9%	-
4,628	87.1%	5,739	102.2%	10,367	94.8%
177	64.1%	325	101.6%	503	84.4%
3.8%	-	5.7%	-	4.9%	-
2,521	166.4%	4,362	210.7%	6,884	192.0%
205	4100.0%	625	1041.7%	830	1276.9%
8.1%	-	14.3%	-	12.1%	-
3,209	114.3%	3,227	120.4%	6,437	117.3%
426	194.5%	384	384.0%	811	254.2%
13.3%	-	11.9%	-	12.6%	-
34,504	129.2%	40,669	129.8%	75,174	129.5%
-1,251	-	-1,256	-	-2,507	-
2,714	786.7%	4,098	271.9%	6,813	367.9%
7.9%	-	10.1%	-	9.1%	-

5 1/2000			1Q	2	Q	30	Q	40	Q
FY2022			YoY		YoY		YoY		YoY
Marking Tool	Net sales	14,096	135.8%	14,149	102.8%	14,318	109.3%	13,928	97.8%
Machine Tool Segment	Operating profit	2,143	238.6%	1,795	79.5%	1,568	74.5%	1,539	80.4%
Segment	Operating Profit Margin	15.2%		12.7%		11.0%		11.1%	
Industrial	Net sales	2,625	138.7%	2,618	95.8%	2,871	124.8%	2,540	73.9%
Machinery	Operating profit	152	1501.7%	391	233.7%	189	195.6%	87	38.0%
Segment	Operating Profit Margin	5.8%		15.0%		6.6%		3.4%	
Food	Net sales	1,021	175.9%	1,323	68.2%	1,820	71.6%	2,648	145.5%
Machinery	Operating profit	-29	-	32	13.2%	90	25.0%	353	133.8%
Segment	Operating Profit Margin	-		2.4%		5.0%		13.4%	
	Net sales	1,861	127.4%	1,621	92.7%	1,431	93.8%	1,619	95.2%
Others	Operating profit	188	130.9%	88	31.3%	86	33.1%	-50	-
	Operating Profit Margin	10.1%		5.4%		6.1%		-	
	Net sales	19,604	136.9%	19,712	97.6%	20,441	105.0%	20,737	97.8%
Consolidated	Adjustment	-548	-	-736	-	-855	-	-674	-
Consolidated	Consolidated Operating Profit	1,907	449.0%	1,571	68.6%	1,078	48.3%	1,255	67.4%
	Operating Profit Margin	9.7%		8.0%		5.3%		6.1%	

1	Н	2	4	Full Year			
	YoY		YoY	T Cill	1001		
28,245	117.0%	28,247	103.3%	56,492	109.7%		
3,938	124.8%	3,108	77.3%	7,046	98.2%		
13.9%	-	11.0%	-	12.5%	-		
5,244	113.3%	5,411	94.3%	10,656	102.8%		
544	306.3%	276	84.8%	820	163.0%		
10.4%	-	5.1%	-	7.7%	-		
2,344	93.0%	4,469	102.4%	6,813	99.0%		
3	1.6%	443	71.0%	447	53.9%		
0.1%	-	9.9%	1	6.6%	-		
3,482	108.5%	3,050	94.5%	6,533	101.5%		
277	65.0%	35	9.4%	313	38.6%		
8.0%	-	1.1%		4.8%	-		
39,317	113.9%	41,178	101.3%	80,495	107.1%		
-1,284	-	-1,530	-	-2,814	-		
3,479	128.2%	2,333	56.9%	5,813	85.3%		
8.8%	-	5.7%	-	7.2%	-		

FY2023		1Q		2Q		3Q		4Q	
			YoY		YoY		YoY		YoY
Machine Tool - Segment -	Net sales	12,227	86.7%						
	Operating profit	1,023	47.7%						
Segment	Operating Profit Margin	8.4%							
Industrial	Net sales	2,393	91.1%						
Machinery	Operating profit	140	92.1%						
Segment	Operating Profit Margin	5.9%							
Food	Net sales	998	97.8%						
Machinery	Operating profit	-44	-						
Segment	Operating Profit Margin	-							
	Net sales	1,265	68.0%						
Others	Operating profit	-0	-						
	Operating Profit Margin	-							
Consolidated	Net sales	16,884	86.1%						
	Adjustment	-800	-						
Consolidated	Consolidated Operating Profit	318	16.7%		·		·		
	Operating Profit Margin	1.9%							

1H		2	Н	Full	Full Year		
	YoY		YoY				

Numbers of EDMs Ordered and Sold



EDM Orders (Units)

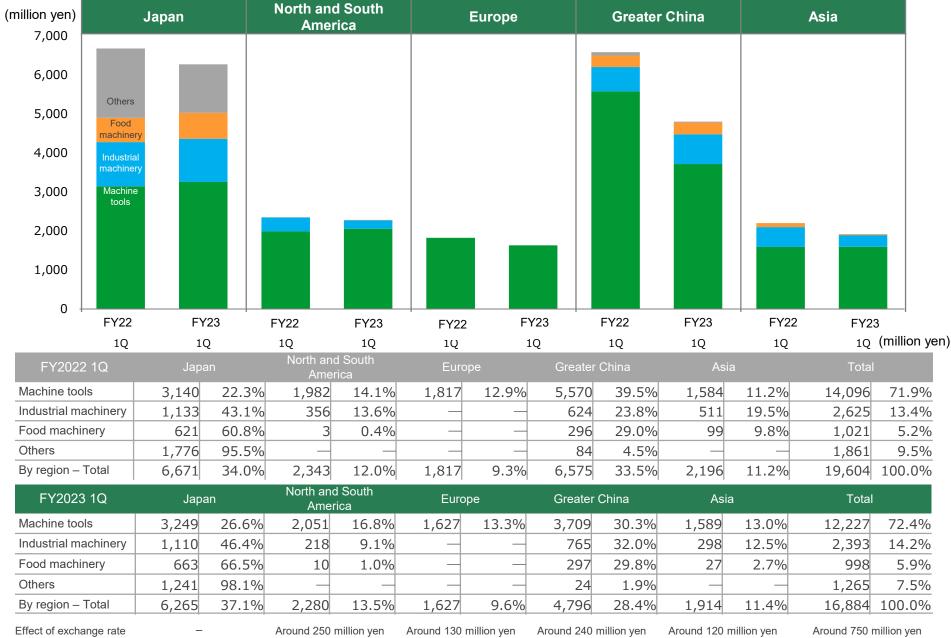
	FY2021					FY2022					FY2023				
	1-3	4-6	7-9	10-12	Total	1-3	4-6	7-9	10-12	Total	1-3	4-6	7-9	10-12	Total
North&South America	58	70	54	68	250	81	58	56	83	278	70				70
Europe	100	108	113	106	427	96	106	58	94	354	70				70
China	1,007	858	513	425	2,803	578	619	340	292	1,829	341				341
Asia	78	84	76	72	310	92	93	93	60	338	64				64
Japan	68	82	118	115	383	120	91	90	96	397	51				51
Total	1,311	1,202	874	786	4,173	967	967	637	625	3,196	596				596

EDM Shipments (Units)

	FY2021					FY2022					FY2023				
	1-3	4-6	7-9	10-12	Total	1-3	4-6	7-9	10-12	Total	1-3	4-6	7-9	10-12	Total
North&South America	52	73	51	81	257	68	58	73	86	285	66				66
Europe	68	82	92	111	353	108	97	80	88	373	84				84
China	467	705	711	582	2,465	514	522	418	352	1,806	284				284
Asia	67	71	48	75	261	89	66	110	95	360	59				59
Japan	61	48	61	100	270	125	105	79	86	395	108				108
Total	715	979	963	949	3,606	904	848	760	707	3,219	601				601

Ratio of Overseas Sales by Segment





Maintenance Service Ratio



Quarterly trends in maintenance services and Breakdown of machinery sales/maintenance service and consumables sales consumables (Million yen) 3,500 Machine FY2022/12 1Q FY2023/12 1Q 3,000 2,850 Tool 2,500 3,053 Maintenance 2,000 20.2% 3,053 25.0% services and 2,850 consumables 1,500 11,245 1,000 11,245 79.8% 9,173 75.0% Machine sales 9,173 500 0 14,096 12,227 Total 2022 2023 2018 2019 2020 2021 2022 2023 Industrial 500 FY2022/12 1Q FY2023/12 1Q 383 Machinery 400 357 Maintenance 300 services and 383 14.6% 357 14.9% consumables 200 2,241 2,035 2,241 2,035 85.1% Machine sales 85.4% 100 0 Total 2,625 2,393 2022 2023 2018 2019 2020 2021 2022 2023 250 200 163 213 Maintenance 150 21.4% 163 16.0% 213 services and consumables 100 Machine sales 857 84.0% 784 78.6% 50 1,021 998 Total

2022

2023

2018

2019

2020

2021

2022

2023

Outline of Business



Segment	Mach	nine tools	Industrial machinery	Food machinery
	Die-sinker EDM	Wire-cut EDM	Horizontal injection molding machine	Noodle-making equipment (Noodle production line)
		exacts and the second of the s	Society Control of the Control of th	Sterile-packed cooked rice production system
Key	Small Hole EDM	Metal 3D Printer	Vertical injection	production System
products			Light metal injection molding machine	Other food processing machines
	Machining center		Bodiels.	
Sales market		ppliances, electrical and t, aerospace, medical etc.	Automotive, electrical and electronic equipment, medical equipment, etc.	Noodle production (chilled noodles, LL noodles, frozen noodles, etc.) Packaged rice, Confectionery, bread, prepared food, vegetable processing, etc.
Production site	Kaga	Thailand	Kaga Thailand	Kaga

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